

Celtra® Press Staining Guide



Celtra® Press

Final Shade	Starting Ingot Shade	Body Stain	Stain	Stump
A1	A1	None, only glaze		F1
A2	A2	None, only glaze		F12
A3	A3	None, only glaze		F10
A3.5	A3	Stain 1 w/ i2 over all	i2	F9
A4	A3	Stain 3 & gray	i2	F7
B1	B1	None, only glaze		F1
B2	B1	Stain 2	i1	F11
B3	A2	Stain 2	i1	F8
B4	A3	Stain 2	i1	F8
C1	C1	None, only glaze		F3
C2	C1	Stain 2	i2	F4
C3	C1	Stain 3, olive & gray	i1	F5
C4	A3	Stain 3 & gray	i1	F6
D2	D2	None, only glaze		F2
D3	C1	Stain 4	i1	F2
D4	C1	Stain 4 & olive	i2	F3

Celtra® Duo Staining Guide



Celtra® Duo

Shade	Block	Body Stain	Incisal Stain
A1	A1	A wash of Stain 1, or just glaze	i1
A2	A2	A wash of Stain 1, or just glaze	i1
A3	A3	A wash of Stain 1, or just glaze	i1
A3.5	A3.5	A wash of Stain 2, or just glaze	i2
A4	A3.5	1st firing: Stain i1 wash over the entire crown, including incisal area 2nd firing: Body: 50/50 mix of sunset & Stain 3 Incisal: Stain i2	i2
B1	A1	Stain 2	i1
B2	B2	A wash of Stain 2	i1
B3	B2	1 firing of Stain 2	i1
B4	B2	2 firings of Stain 2	i1
C1	B2	A wash of Stain 3	i2
C2	B2	Stain 3	i2
C3	B2	1st firing: 2/3rd Stain 3 & 1/3rd Stain 2 mixed together and wash over the entire crown, including incisal area 2nd firing: Body: 50/50 mix from 1st fire & glaze Incisal: 50/50 mix of i1 & glaze	50/50 mix of i1 & glaze
C4	A3.5	1st firing: 50% Stain 3 & 50% i1 mixed together and wash over the entire crown, including incisal area 2nd firing: Body: 50/50 mix from 1st fire & glaze Incisal: 50/50 mix of i1 & glaze	50/50 mix of i1 & glaze
D2	A1	Stain 4	i1
D3	A2	Stain 4	i1
D4	B2	1st firing: 50% Stain 3 & 50% i1 mixed together and wash over the entire crown, including incisal area 2nd firing: Body: 50/50 mix from 1st fire & glaze Incisal: 50/50 mix of i1 & glaze	i2

Dentsply Sirona | 570 West College Avenue | York, PA 17401 | 800-243-1942 | dentsplysirona.com

© 2018 Dentsply Sirona Inc. All rights reserved. Form No. 092002 Rev. 2 (07/2018)