CEREC Primemill Cleaning and Maintenance





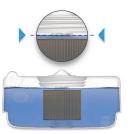
Before every tool insertion

• Ensure conical area on all tools is clean and grease-free before insertion



All machining processes

- Change block fixation screw (REF 6258987) every 200 blocks
- Change block fixation screwdriver blade (REF 6711340) every 400 blocks



Before every wet process

• Ensure water and Dentatec (REF 5809640) mixture **covers** the tank filter



Weekly

• Clean motor shafts with felt cone and use brush to loosen harder dirt (REF 6718451)

NOTE: keep felt cone clean

• Change water in tank and add 75 ml Dentatec



Dry milling zirconia

- Select Cleaning Position in touch interface and vacuum chamber with hand switch (REF 6721307)
- Afterwards run a wet cleaning or wet grinding process at least weekly
- Change filter bag (REF 6578095) after
 ~100-120 restorations or 8-10 process hours
- Change HEPA filter (REF 6385277) every 4th filter bag







Monthly

- Change water filter and tank sponge (REF 6429950, 6 pack) and check water level after first wet process
- Use MC Care Liquid (REF 6631191) with wet cleaning process for preventative care

Yearly

Annual maintenance by a trained Technician

